



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D4728-055
Job Sheet 191435



Part No: D4728-055

Job Qty: 8 pcs

Part Name: Cabin Lights #3



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 2/28/19

Job Tracking No:

Due Date: 3/20/19

Created By: Chantal Lavoie

Type: Stock

Description:

Note: DWG REV D SHEET 11 IPP REV:A 12.11.09 NEW ISSUE DD VERF:JLM IPP REV. B 13/07/24 DWG.
UPDATE DL VERIFIED BY:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Purchasing	8 pcs	3/20/19		0.00	0.00	Purchasing - 1		MAR 28 2019
							Purchasing - 2		
							Purchasing - 3		
120	Packaging 2-1 - Receive - B4B	8 pcs	3/20/19		0.00	0.00	Packaging 2 - 1 - B4B		MAR 28 2019
							Packaging 2 - 2 - B4B		
							Packaging 2 - 3 - B4B		
							Packaging 2 - 5 - B4B		
							Packaging 2 - 4 - B4B		
							Packaging 2 - 6 - B4B		
							Packaging 2 - 7 - B4B		
							Packaging 2 - 8 - B4B		
							Packaging 2 - 9 - B4B		
							Packaging 2 - 10 - B4B		
							Packaging 2 - 11 - B4B		
							Packaging 2 - 12 - B4B		
							Packaging 2 - 13 - B4B		
							Packaging 2 - 14 - B4B		
							Packaging 2 - 15 - B4B		
							Packaging 2 - 16 - B4B		
							Packaging 2 - 17 - B4B		
							Packaging 2 - 18 - B4B		
							Packaging 2 - 19 - B4B		
							Packaging 2 - 20 - B4B		
							Packaging 2 - 21 - B4B		
							Packaging 2 - 22 - B4B		
							Packaging 2 - 23 - B4B		
							Packaging 2 - 24 - B4B		
							Packaging 2 - 25 - B4B		
							Packaging 2 - 26 - B4B		
							Packaging 2 - 27 - B4B		

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com



Container No: S167399



Part: D4728-055

Job No: 191435

Serial No/Batch: S167399

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 03/28/19

Plex 2/28/19 2:33 PM dart.lavoie.chanta

130 QC <i>FC</i>	8 pcs	3/20/19	0.00 0.00	Packaging 2 - 28 - B4B	
				Packaging 2 - 29 - B4B	
				Packaging 2 - 30 - B4B	
				Packaging 2 - 31 - B4B	
				Packaging 2 - 32 - B4B	
				Packaging 2 - 33 - B4B	
				Packaging 2 - 34 - B4B	
				Packaging 2 - 35 - B4B	
				QC 4 - 26	
140 Packaging 3-1 - Stock - B4B	8 pcs	3/20/19	0.00 0.00	QC 4 - 28	
				QC 4 - 42	
				QC 4 - 58	
				QC 4 - 6	
				QC 4 - 69	APR 1 1 2019 DAS 40
				QC 4 - 9	DAS 9 9-89
				QC 4 - 46	9-89
				Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
150 QC 21 - SA	8 pcs	3/20/19	0.00 0.00	Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	DAS 28 9-89
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	DAS 21 9-89
150 QC 21 - SA	8 pcs	3/20/19	0.00 0.00	QC 21 - SA - 21	
				QC 21 - SA - 70	APR 1 2 2019
				QC 21 - SA - 53	

Part Op 110 - Purchasing - Issue P/O to Eagle : 42767 Manufacture as per dwg Ship to Eagle: qty of (1) D4638-
 Descriptions: 1 Certificate of conformity required

120 - Receive & Inspect for Damage & Mat'l Certs Inspect and check certificate of conformity

130 - QC4- 100% Inspect kits for completeness

140 - Identify as per dwg & Stock Location: _____

150 - QC21- Final Inspection - Work Order Release

MAR 0 1 2019

DAS

13

9-89

48

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
D4638-1	Cabin Light	8 pcs (1 ea)	110-Purchasing	5167397
D4728-055P	Cabin Lights #3	8 pcs (1 ea)	110-Purchasing	
Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
110-Purchasing	D4638-1	8	34	0
	D4728-055P	8	0	0
Part Specifications				
Specifications could not be found.				

Plex 2/28/19 2:33 PM dart.lavoie.chantal

DAS
13
9-89

MAR 20 2019

DAS
13
9-89

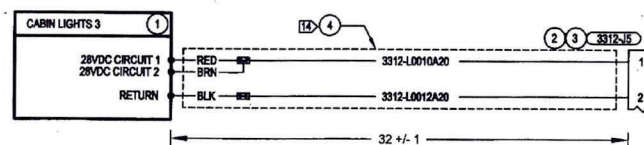
MAR 20 2019

72X F 117636

6X F 126163

(5167398)

LIST OF MATERIALS				
QTY PER	ITEM	PART NUMBER	DESCRIPTION	SUPPLIER
	1	D4638-1	CABIN LIGHTS	DART
	1	1-480303-0	CONNECTOR	TYCO ELECTRONICS
	A/R (2)	60617-1	CONTACTS	TYCO ELECTRONICS
	A/R (32)	XPF-1/4	EXPANDABLE SLEEVING	EDMO



D4728-055 CABIN LIGHT #3 ASSY.

NOTES:

- ALL NEW UNSHIELDED WIRE USE M22759/41-xx-9 TYPE WIRE UNLESS OTHERWISE SPECIFIED (M22759/41-XX-X IS NOT INTENDED TO BE USED IN SOLDER APPLICATIONS, SOLDERABILITY CAN BE ACHIEVED WITH THE PROPER SOLDER. USE CRIMP SPLICES FOR REPAIR).
- ALL NEW TWISTED SHIELDED CABLE USE M27500-xxTGxT14 TYPE CABLE UNLESS OTHERWISE SPECIFIED.
- ALL WIRES 20 AWG UNLESS OTHERWISE SPECIFIED.
- IDENTIFY/CODE ALL WIRES AND CABLES IN ACCORDANCE WITH 39-A-AWDP-00-X WIRING DATA PUBLICATION.
- KEEP ALL JUMPERS, LOGIC STRAP, POWER, CHASSIS AND SIGNAL GROUND WIRES AS SHORT AS POSSIBLE.
- ALL SPLICES MUST CONFORM TO MIL-S-81824, OR EQUIVALENT AND BE INSTALLED IN ACCORDANCE WITH 39-A-AWDP-00-X WIRING DATA PUBLICATION.
- ALL TERMINALS TO BE INSTALLED IN ACCORDANCE WITH 39-A-AWDP-00-X WIRING DATA PUBLICATION.
- ALL ELECTRICAL GROUNDING AND BONDING TO BE INSTALLED IN ACCORDANCE WITH 39-A-AWDP-00-X WIRING DATA PUBLICATION.
- ALL CONNECTORS TO BE INSTALLED IN ACCORDANCE WITH 39-A-AWDP-00-X WIRING DATA PUBLICATION.
- ENSURE ALL UNUSED CONNECTOR CONTACTS ARE FILLED WITH SPARE PINS/sockets OR PLASTIC GROMMET SEALING PLUGS.
- A DOT (•) BEFORE A CONNECTOR CONTACT LETTER DENOTES LOWER CASE.
- UNITS: INCHES UNLESS OTHERWISE NOTED.
- IDENTIFY CONNECTORS WITH SHRINK SLEEVE LABELS.
- EQUIVALENT PARTS ARE ACCEPTABLE TO USE.

DESIGN	<i>DA</i>	DART AEROSPACE LTD	
DRAWN	<i>DA</i>	HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>DA</i>	DRAWING NO.	REV. D
MFG. APPR.	<i>Li</i>	D4728	SHEET 11 OF 15
APPROVED	<i>DA</i>	TITLE	SCALE
DE APPR.	<i>DA</i>	UTILITY INTERIOR WIRING HARNESS	NTS
DATE	14.01.09	COPYRIGHT © 2013 BY DART AEROSPACE LTD	
THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL, AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE, LTD.			



Dart Hawkesbury
1270 Aberdeen St Hawkesbury, ON K6A 1K7 Canada
Tel (613) 632-5200
Fax 613 632-5246

Inventory

Operation Number	Operation	Container No	Job	Master Unit Number	Quantity	Weight	Serial No/Batch	Location	Container	Status	Added	Special Comments	Label	Supplier	Change No	Expiration Date	Inventory Type
Part Number: D4638-1 Revision: Cabin Light																	
140	QC 21 - SA	F117636			2 pcs	0	117636	MF008		Stock	10/5/2017	*					
		F126163			24 pcs	0	126163	MF008		Stock	10/5/2017	*					
Operation Totals:		2			26	0											
Part Totals:		2			26	0											
Totals:		2			26	0											

Plex 3/20/2019 1:49 PM Dart.Lavoie.Chantal



PACKING SLIP

Dart Aerospace

DATE: MARCH 20, 2019

1270 Aberdeen, Hawkesbury, ON K6A 1K7
Phone 613 632 9577 Fax 613 632 1053
clavoie@dartaero.com

SHIP TO Dart Aerospace
823 McTavish RD,NE
Calgary, AB T2E 7G9
403 250 7370
Customer

BILL TO Dart Aerospace
1270 Aberdeen
Hawkesbury, On, K6A 1K7
613 632 9577

ORDER DATE	ORDER NUMBER	JOB
March 20, 2019	Po042767	191435

ITEM #	DESCRIPTION	QUANTITY
D4638-1	Cabin Light B117636 x 2 and 126163 x 6 to use on po042767 on job D4728-055	8
	Thanks Chantal	

Please contact Customer Service at 613 632 9577 with any questions or comments.



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

PO042767



Supplier: EAC002-VU
Eagle Copters Maintenance Ltd.
823 McTavish Road N E
Calgary
AB
T2E 7G9 Canada
Phone: 403-250-7370

PO No: PO042767

PO Date: 3/1/19

Due Date: 3/22/19

**Purchase Order
Revision:**

Revision Date:

Ship-To Contact: Phone:

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground

Pymt Terms: Net 30

Freight Terms:

Special Comments:

REVISED

Items

Line Item	Job	Part	Supplier Part No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
1		D4728-042P		RH Cabin Speaker #1 receive pcs AS PER DWG D4728 REV. D w/o 192120	Firmed	-	3/29/19	6 pcs	0 pcs	6 pcs	\$81.00/pcs	\$486.00
							MAR 28 2019					
2	191436	D4728-043P		LH Cabin Speaker #2 receive pcs AS PER DWG D4728 REV. D	Firmed	-	3/22/19	10 pcs	0 pcs	10 pcs	\$109.00/pcs	\$1,090.00
							MAR 28 2019					
3	191435	D4728-055P		Cabin Lights #3 receive pcs AS PER DWG D4728 REV. D	Firmed	-	3/22/19	8 pcs	0 pcs	8 pcs	\$84.00/pcs	\$672.00
							MAR 28 2019					
Grand Total:												\$2,248.00

DAS
40
9-89

CS



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

PO042767



Order Notes

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A007 FIRST-ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)

A016 PERSONNEL QUALIFICATION

A018 ELECTRICAL EQUIPMENT

A025 CERTIFICATE OF CONFORMANCE

A040 NOTIFICATION OF QUALITY ESCAPE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENTS

MAINTAIN DOCUMENTS ONLY FOR 15 YEARS.

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 3/20/19 1:46 PM dart.lavoie.chantal



WORLDWIDE FLEET MANAGEMENT

823 McTavish Rd, NE
Calgary, Alberta T2E 7G9
Canada

Packing Slip

Telephone: (403) 250-7370

Fax: (403) 250-7110

Shipment Number: SH#19-001028

Shipment Date: March 22, 2019

Ship To: Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Canada
Phone: (613)632-5200

Ship Via: FEDEX GROUND

Waybill: 774776681645

Item Part / Tool Number	Part / Tool Description	Current Location	Qty UOM	Serial Number	Lot Number/Tool ID
1 D4728-042P ✓	RH CABIN SPEAKER #1	Shipping Area	6 Each ✓		LT-19-002329.1

Type of sale: Outright

Customer PO number: PO042767 ✓

Sales Order Number: SO19-00371.001

Shipping Instructions: Line 4 to be shipped via FedEx ON #151793240

2 D4728-043P ✓	LH CABIN SPEAKER #2	Shipping Area	10 Each ✓		LT-19-002356.1
----------------	---------------------	---------------	-----------	--	----------------

Type of sale: Outright

Customer PO number: PO042767 ✓

Sales Order Number: SO19-00371.002

Shipping Instructions: Line 4 to be shipped via FedEx ON #151793240

3 D4728-055P ✓	CABIN LIGHTS #3	Shipping Area	8 Each ✓		LT-19-002358.1
----------------	-----------------	---------------	----------	--	----------------

Type of sale: Outright

Customer PO number: PO042767 ✓

Sales Order Number: SO19-00371.003

Shipping Instructions: Line 4 to be shipped via FedEx ON #151793240

*** End of Document ***

>> denotes that the Packing Slip line item has already been printed.



823 McTavish Road N.E.
Calgary, AB Canada
T2E 7G9
403-250-7370 1-800-564-6469
www.eaglecopters.com

MANUFACTURING – RELEASE NOTE (C of C)

Customer: Dart Aerospace Ltd.
Customer Order #: PO042767
Shipped To: 1270 Aberdeen Street
Hawkesbury ON
K6A 1K7

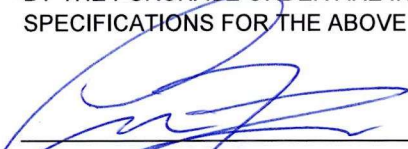
Release Note Reference #: MO56521
Purchase Order #: PO042767
Work Order / MO #: MO56521

ITEM	PART NUMBER	DESCRIPTION	SERIAL NUMBER / Lot Number	MFG Ref. # / Configuration #	WAIVERS	QUANTITY
1	D4728-042P	RH Speaker # 1 Harness Assembly	LT-19-002329	N/A	N/A	6
2	D4728-043P	LH Speaker #2 Harness Assembly	LT-19-002356	N/A	N/A	10
3	D4728-055P	CABIN LIGHTS #3	LT-19-002358	N/A	N/A	8
4						
5						
6						
7						
8						
9						
10						
11						
12						

DAS
40
888

CERTIFICATE OF COMPLIANCE

EAGLE COPTERS MANUFACTURING CERTIFIES THAT THE PRODUCTS AND OR SERVICES CONTRACTED BY THE PURCHASE ORDER ARE IN ACCORDANCE WITH THE REQUIREMENTS AND ALL APPLICABLE SPECIFICATIONS FOR THE ABOVE LISTED PARTS.


Quality Manufacturing Representative

Mar 14, 2019
Date